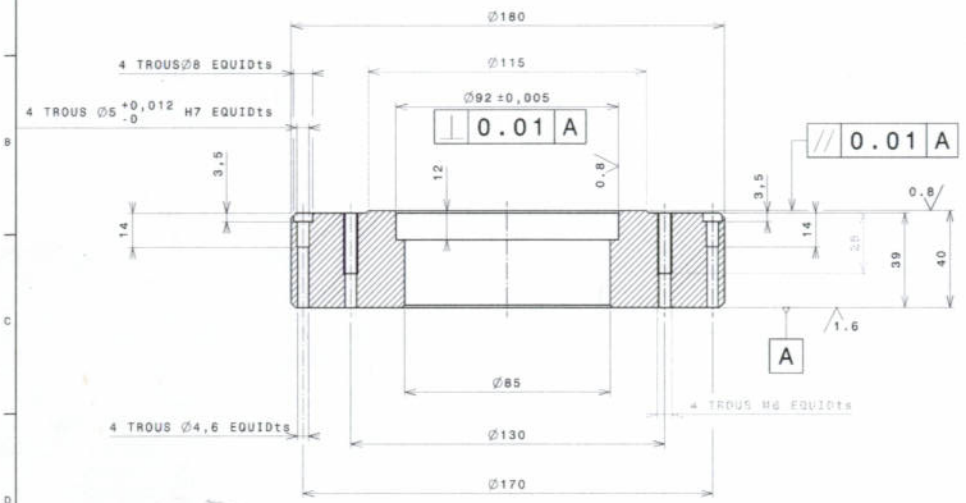
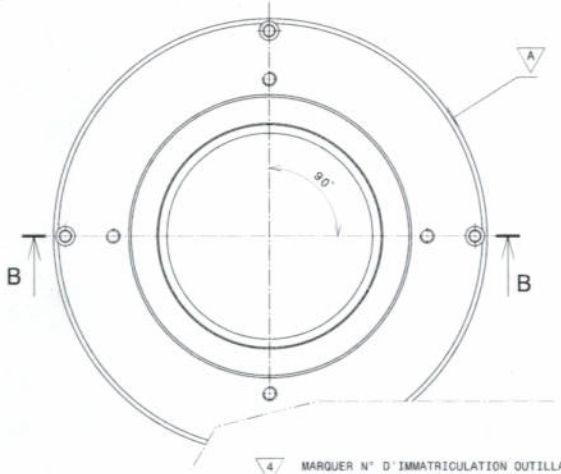
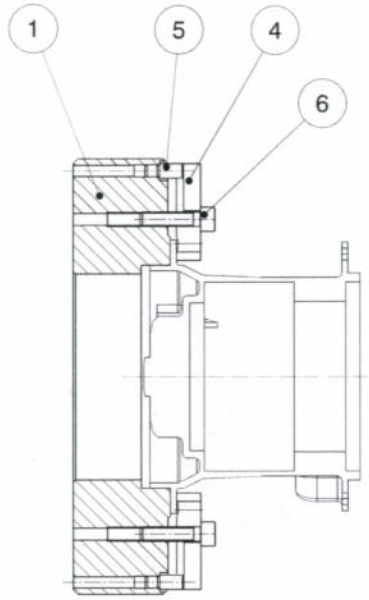
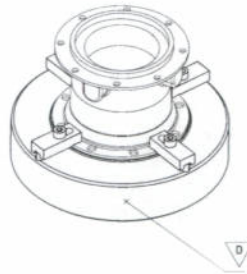
DATE	MODIFICATIONS / UP DATING	INDICE
22/08/08	AJOUTE COTATION Ø 130 ET Ø 170 *ADDED DIM. Ø 130 ET Ø 170*	B

MODIFICATIONS	INDICE *INDEX*
CREATION *CREATION*	A
MIS A JOUR COTATION REP.1 *DIMENSION UPDATED ON IT.1*	B









4 MARQUER N° D'IMMATRICULATION OUTILLAGE SUIVANT GUIDE DE PRODUCTION UPI019. (CARACTERES HAUTEUR 4 mm)
MARK THE TOOL P/N AS PER UPI019 PRODUCTION GUIDE (CHARACTER HEIGHT 4 mm)

3 PROTECTION: BRUNISSAGE (TYPE PENTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENTRATE TYPE) EXCEPT 0.8

2 CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

1 CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°

CENTRAGE *CENTERING DEVICE*	25 CD 4 R= 900-1050 MPa	USINAGE / MACHINING	ECHELLE SCALE 1/1	GABARRUS 20/06/02
		80Y 01 368 01		INDICE INDEX B

D ZONE DE MARQUAGE DU N° D'IMMATRICULATION OUTILLAGE SUIVANT GUIDE DE PRODUCTION UPI019.
MARKING AREA OF THE TOOL P/N AS PER UPI019 PRODUCTION GUIDE.

C LES COTES ET CRITERES DU PLAN REPERES ⊖ SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"
THE DIMENSIONS AND CRITERIA OF THE DRAWING INDICATED WITH ⊖ MUST BE COPIED ON THE "CERTIFICATE OF COMPLIANCE"

B PROCESS: SANS OBJET
PROCESS: NOT APPLICABLE

A FONCTION: POSITIONNER ET MAINTENIR LA PIECE
FUNCTION: TO LOCATE AND TO SECURE THE ENGINE PIECE

ALL DIMENSIONS ARE IN MILLIMETERS

MASSE THEORIQUE DE L'OUTILLAGE: 6.15 Kg
TOOL THEORETICAL WEIGHT: 6.15 Kg

PL SH	REP ITEM	QUANT	DESIGNATION / *DESCRIPTION*	MATIERE *MATERIAL*	Observations *Comments*
	7				
	6	4	VIS CHc M6-25 *SCREW CHc M6-25*	STD	
	5	4	APPUI DE BRIDE *CLAMP SUPPORT*	NLM	02130-06x10
	4	4	BRIDE COULISSANTE *SLIDING CLAMP*	NLM	04010-06
	3				
	2				
	1	1	CENTRAGE *CENTERING DEVICE*	25 CD 4	R= 900-1050 MPa

Plan dessiné à l'aide du logiciel CATIA V5
Drawing drawn with CATIA V5 software

DESSINE PAR / *DRAWN BY:*	VERIFIE PAR / *APPROVED BY:*
GABARRUS LE 20/06/02	GABARRUS
INTERPRETATION DES DESSINS SELON / *INTERPRETATION OF DRAWINGS AS PER:*	ST2100
MACHINE / *ENGINE*	ARRIEL B
DESIGNATION PIECE / *PART DESCRIPTION*	BOITIER PALIER ARRIERE
N° PIECE / *PART NUMBER:*	0 292 51 711 0
DESIGNATION OUTILLAGE	MONTAGE DE RECTIFICATION
TOOL NAME	*GRINDING FIXTURE*

CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION.
THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION

ECHELLE *SCALE* 1/1	Turbomeca Groupe SAFRAN	CODE FABRICANT TOOL / *MANUFACTURER CODE*		DATE:
				B E.DOMINICO 22/08/08
FORMAT *SIZE* A1	80Y 01 368 00		PLANCHE *SHEET* 1/1	A GABARRUS 20/06/02

3.3465 2.559 .984